

## PRODUCT DATA SHEET

## Sarnafil® TS 77-15

Polymeric FPO membrane for mechanically fastened roof waterproofing

**DESCRIPTION**

Sarnafil® TS 77-15 (thickness 1,5 mm) is a polyester reinforced, multi-layer, synthetic roof waterproofing sheet based on flexible polyolefins (FPO) containing ultraviolet light stabilizers, flame retardant and an inlay of glass non-woven according to EN 13956.

Sarnafil® TS 77-15 is a hot air weldable roof membrane formulated for direct exposure and designed to use in all global climatic conditions. Sarnafil® TS 77-15 is produced with an inlay of glass non-woven for dimensional stability and a polyester reinforcement for high strength.

**USES**

Waterproofing membrane for:

- Mechanically fastened roofing systems

**CHARACTERISTICS / ADVANTAGES**

- Proven performance over decades
- Various colours available
- Resistant to permanent UV exposure
- High dimensional stability due to glass fleece inlay
- Resistant to permanent wind exposure
- Resistant to all common environmental influences
- Resistant to micro-organisms
- Resistant to root penetration
- Compatible to old bitumen
- Hot air weldable
- Recyclable (Delete if recycling facilities or recycling offerings for roofing membranes are not available in local country)

**ENVIRONMENTAL INFORMATION**

- Conformity with LEED v4 SSc 5 (Option 1): Heat Island Reduction - Roof (only traffic white)
- Conformity with LEED v4 MRc 2 (Option 1): Building Product Disclosure and Optimization - Environmental Product Declarations
- Conformity with LEED v4 MRc 3 (Option 2): Building Product Disclosure and Optimization - Sourcing of Raw Materials
- Conformity with LEED v4 MRc 4 (Option 2): Building Product Disclosure and Optimization - Material Ingredients
- Conformity with LEED v2009 SSc 7.2 (Option 1): Heat Island Effect - Roof
- Conformity with LEED v2009 MRc 4 (Option 2): Recycled Content
- IBU Environmental Product Declaration (EPD) available

**APPROVALS / STANDARDS**

- CE Marking and Declaration of Performance to EN 13956 - Polymeric sheets for roof waterproofing
- Compliance test Sarnafil® G 410-TS-77, FM Approvals, Certificate No. 3047304

## PRODUCT INFORMATION

Product Declaration	EN 13956	
Chemical Base	Flexible polyolefins (FPO)	
Packaging	Sarnafil® TS 77-15 standard rolls are wrapped individually in a blue PE-foil.	
	Packing unit	see price list
	Roll length	20,00 m
	Roll width	2,00 m
	Roll weight	66,00 kg
Shelf Life	5 years from date of production.	
Storage Conditions	Product must be stored in original unopened and undamaged sealed packaging in dry conditions and temperatures between +5 °C and +30 °C. Store in a horizontal position. Do not stack pallets of the rolls on top of each other, or under pallets of any other materials during transport or storage. Always refer to packaging.	
Appearance / Colour	Surface	matt
	Colours	
	Top surface:	beige window grey (nearest RAL 7040) anthracite (nearest RAL 7016) reseda green (nearest RAL 6011) copper brown (nearest RAL 8004) traffic white (nearest RAL 9016)
	Bottom surface	black
Visible Defects	Pass	(EN 1850-2)
Length	20 m (-0 % / +5 %)	(EN 1848-2)
Width	2 m (-0,5 % / +1 %)	(EN 1848-2)
Effective Thickness	1,5 mm (-5 % / +10 %)	(EN 1849-2)
Straightness	≤ 30 mm	(EN 1848-2)
Flatness	≤ 10 mm	(EN 1848-2)
Mass per Unit Area	1,56 kg/m <sup>2</sup> (-5 % / +10 %)	(EN 1849-2)

## TECHNICAL INFORMATION

Resistance to Impact	hard substrate	≥ 700 mm	(EN 12691)
	soft substrate	≥ 900 mm	
Hail Resistance	rigid substrate	≥ 20 m/s	(EN 13583)
	flexible substrate	≥ 30 m/s	
Resistance to Static Load	soft substrate	≥ 20 kg	(EN 12730)
	rigid substrate	≥ 20 kg	
Resistance to Root Penetration	Pass		(EN 13948)
Tensile Strength	longitudinal (md) <sup>1)</sup>	≥ 1000 N/50 mm	(EN 12311-2)
	transversal (cmd) <sup>2)</sup>	≥ 900 N/50 mm	

<sup>1)</sup> md = machine direction  
<sup>2)</sup> cmd = cross machine direction

Elongation	longitudinal (md) <sup>1)</sup>		≥ 13 %		(EN 12311-2)
	transversal (cmd) <sup>2)</sup>		≥ 13 %		
	<sup>1)</sup> md = machine direction <sup>2)</sup> cmd = cross machine direction				
Tear Strength	longitudinal (md) <sup>1)</sup>		≥ 300 N		(EN 12310-2)
	transversal (cmd) <sup>2)</sup>		≥ 300 N		
	<sup>1)</sup> md = machine direction <sup>2)</sup> cmd = cross machine direction				
Joint Peel Resistance	Failure mode: C, no failure of the joint				(EN 12316-2)
Joint Shear Resistance	≥ 500 N/50 mm				(EN 12316-2)
Dimensional Stability	longitudinal (md) <sup>1)</sup>		≤  0,2  %		(EN 1107-2)
	transversal (cmd) <sup>2)</sup>		≤  0,1  %		
	<sup>1)</sup> md = machine direction <sup>2)</sup> cmd = cross machine direction				
Solar Reflectance	Colour	Initial	3 years aged	Test Institute	(ASTM C 1549)
	beige	B0,64	C0,56	CRRC	
	white RAL 9016	F0,79	G0,68	CRRC	
Solar Reflectance Index	Colour	Initial	3 years aged	Test Institute	(ASTM E 1980)
	beige	78	66	CRRC	
	white RAL 9016	99	82	CRRC	
	CRRC tested products are listed in Cool Roof Rating Council (CRRC) product date base.				
Thermal Emittance	Colour	Initial	3 years aged	Test Institute	(ASTM C 1371)
	beige	0,91	0,87	CRRC	
	white RAL 9016	0,91	0,87	CRRC	
Foldability at Low Temperature	≤ -35 °C				(EN 495-5)
Watertightness	Pass				(EN 1928)
Water Vapour Transmission	μ = 190 000				(EN 1931)
Exposure to Bitumen	Pass <sup>3)</sup>				(EN 1548)
	<sup>3)</sup> Sarnafil® T is compatible to old bitumen				
Effect of Liquid Chemicals	On request				(EN 1847)
Resistance to UV Exposure	Pass (> 5000 h / grade 0)				(EN 1297)
External Fire Performance					(EN 1187)
	B <sub>ROOF</sub> (t1) < 20°				(EN 13501-5)
Reaction to Fire	Class E		(EN ISO 11925-2, classification to EN 13501-1)		

## SYSTEM INFORMATION

### System Structure

The following products must be considered for use depending on roof design:

- Sarnafil® T 66-15 D Sheet for detailing
- Sarnafil® TS 77 strips
- Sarnafil® T Metal Sheet
- Sarnafil® T Welding Cord
- Sarnabar® / Sarnafast®
- Sarnafil® T Prep / Sarnafil® T Wet Task Set
- Sarnacol® T 660
- Solvent T 660
- Sarnafil® T Clean

Wide range of accessories is available e.g. prefabricated parts, roof drains, scuppers, walkway pads and decor profiles.

### Compatibility

Sarnafil® TS 77-15 may be installed on all thermal insulations and levelling layers suitable for roofing. No additional separation layer is required.

Sarnafil® TS 77-15 is suitable for installation directly on top of existing, carefully cleaned, levelled bituminous roofing, e.g. re-roofing over old flat roofs. Colour changes in membrane surface may occur if in direct contact with bitumen.

## APPLICATION INFORMATION

### Ambient Air Temperature

-20 °C min. / +60 °C max.

### Substrate Temperature

-30 °C min. / +60 °C max.

## BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## FURTHER DOCUMENTS

Installation

- Application Manual

## LIMITATIONS

Installation work must only be carried out by Sika® trained and approved contractors, experienced in this type of application.

- Ensure Sarnafil® TS 77-15 is prevented from direct contact with incompatible materials (refer to compatibility section).
- Sarnafil® TS 77-15 must be installed by loose laying and without stretching or installing under tension.
- The use of Sarnafil® TS 77-15 membrane is limited to geographical locations with average monthly minimum temperatures of -50 °C. Permanent ambient temperature during use is limited to +50°C.
- The use of some ancillary products such as adhesives, cleaners and solvents is limited to temperatures above +5 °C. Observe temperature limitations in the appropriate Product Data Sheets.
- Special measures may be compulsory for installation below +5°C ambient temperature due to safety requirements in accordance with national regulations.

## ECOLOGY

Fresh air ventilation must be ensured, when working (welding) in closed rooms.

### REGULATION (EC) NO 1907/2006 - REACH

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in this product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0.1 % (w/w)

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**BUILDING TRUST**



# APPLICATION INSTRUCTIONS

## EQUIPMENT

Hot welding overlap seams Electric hot air welding equipment, such as hand held manual hot air welding equipment and pressure rollers or automatic hot air welding machines with controlled hot air temperature capability of a minimum 600 °C. Recommended type of equipment:

Manual: Leister Triac

Automatic: Sarnamatic 681

Semi-automatic: Leister Triac Drive

## SUBSTRATE QUALITY

The substrate surface must be uniform, smooth and free of any sharp protrusions or burrs, etc. Sarnafil® TS 77-15 must be separated from any incompatible substrates / materials by an effective separation layer to prevent accelerated ageing. The supporting layer must be compatible to the membrane, solvent resistant, clean, dry and free of grease and dust. Metal sheets must be degreased with Solvent T 660 before adhesive is applied.

## APPLICATION

### Installation procedure

Reference must be made to further documentation where applicable, such as relevant method statement, application manual and installation or working instructions.

### Fixing method- General

The waterproofing membrane is installed by loose laying ( without stretching membrane or installing under tension) with mechanical fastening in seam overlaps or independent from overlaps. Overlap seams are hot welded using specialised hot air equipment.

### Fixing method-Linear fastening (Sarnabar®)

Unroll the Sarnafil® TS 77-15 membrane, overlap by 80 mm, weld immediately and fix to the substructure by means of the Sarnabar® fasteners. The preferred type of fastening will be advised by Sika. The spacing of the fasteners is in accordance with the project specific Sika calculations. The perimeter piece ends must be secured with the Sarnabar® Load Distribution Plate. For protection fasten a piece of Sarnafil® TS 77-15 under bar end and plate. Leave a 10 mm clearance between bar ends. Do not fasten in hole nearest bar end. Cover the bar ends with a piece of Sarnafil® TS 77-15 and weld. After installation the Sarnabar® must immediately be made watertight with a Sarnafil® TS 77-15 cover strip. At upstands and at all penetrations, the Sarnafil® TS 77-15 membrane must be secured with a Sarnabar®. The 4 mm diameter S-Welding Cord protects the Sarnafil® TS 77-15 roof covering against tearing and peeling off by wind uplift.

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### Fixing method-Spot fastening (Sarnafast®)

Sarnafil® TS 77-15 must always be installed at right angles to the deck direction. Sarnafil® TS 77-15 is fixed by means of the Sarnafast® fasteners and barbed washers/tubes along the marked line, 35 mm from the edge of the membrane. Sarnafil® TS 77-15 is overlapped by 120 mm. The spacing of the fasteners is in accordance with the project specific Sika calculations. At upstands and at all penetrations, the Sarnafil® TS 77-15 membrane must be secured with a Sarnabar®. The 4 mm diameter S-Welding Cord protects the Sarnafil® TS 77-15 roof covering against tearing and peeling off by wind uplift.

### Hot welding method

Overlap seams must be welded by electric hot welding equipment. Welding parameters including temperature, machine speed, air flow, pressure and machine settings must be evaluated, adapted and checked on site according to the type of equipment and the climatic conditions prior to welding.

### Testing overlap seams

The seams must be mechanically tested with screw driver to ensure the integrity/completion of the weld. Any imperfections must be rectified by hot air welding.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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