

PRODUCT DATA SHEET

Sika® Injection-107

1-COMPONENT, POLYURETHANE-BASED, SLIGHTLY FLEXIBLE, FOAMING INJECTION RESIN FOR THE PERMANENT WATERTIGHT SEALING OF CRACKS

DESCRIPTION

Sika® Injection-107 is a ready-to-use 1-component, polyurethane based, slightly flexible, foaming injection resin for the permanent watertight sealing of cracks, voids and interstices in concrete.

USES

Sika® Injection-107 may only be used by experienced professionals.

Sika® Injection-107 is used for permanent watertight sealing with some flexibility to absorb limited movement, in water-bearing cracks and joints in concrete, brickwork and natural stone structures.

CHARACTERISTICS / ADVANTAGES

- Permanently elastic, can absorb limited movements
- Durable sealing of water-bearing cracks and voids of > 0.3mm
- Moisture-reactive, one-component polyurethane resin - water contact is required for the foaming reaction and curing to a permanently flexible sealing compound

APPROVALS / STANDARDS

- Concrete injection for ductile filling of cracks, voids and interstices (D) according to EN 1504-5:2004, Declaration of Performance 70712948, certified by notified factory production control certification body 0761 and provided with CE marking.

PRODUCT INFORMATION

Chemical Base	Moisture and water reactive one - component, foaming polyurethane resin	
Packaging	Available in metal containers of: 1.0kg 5.3kg 10.6kg 21.2kg	
Colour	Yellowish	
Shelf Life	12 months shelf life from date of production if stored properly in undamaged, unopened, original sealed packaging.	
Storage Conditions	Dry storage at temperatures from +5 °C up to +35 °C. Protect from direct sunlight and moisture.	
Density	1.1 kg/l (at 20 °C)	(ISO 2811)
Viscosity	~250 mPa·s (at 23 °C)	(ISO 3219)

TECHNICAL INFORMATION

Elongation at Break	>10 %	(EN 12618-1)
Expansion	Expansion starts	21 sec
	Expansion ends	130 sec
	Free foaming factor	~22 - fold
	Reaction time with 10 % water	
Tensile Adhesion Strength	0.6 N/mm ²	(EN 12618-1)

APPLICATION INFORMATION

Mixing Ratio	1-Component
Ambient Air Temperature	+8 °C min./+40 °C max.
Substrate Temperature	+8 °C min./+40 °C max.
Pot Life	~1 hour at 23 °C / 50 % r.h.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

- Surfaces of cracks, joints and voids need to be clean, free of loose and friable particles, with no dust, oil, grease or any other bond-breaking substances
- Any dirt must be blown out with compressed air
- Pre-wet access areas to make cleaning easier

APPLICATION METHOD / TOOLS

Sika® Injection-107 can be used with normal single component injection pumps.

Empty the Sika® Injection-107 into the hopper of the single component pump and start the injection process.

A secondary injection process must be carried out within the gel time (~30 minutes) of the first injection. The secondary injection can usually be carried out through the same packer. A new packer might have to be installed if the secondary injection is done more than 30 minutes after the first one.

CLEANING OF TOOLS

Clean all tools and application equipment as soon as possible and in accordance the Product Data Sheet for the Sika® Injection Cleaning System.

LIMITATIONS

- Only for professional contractors and trained personnel to use
- Sika® Injection-107 can only be injected in moisture containing areas.
- For application in dry areas pre-inject with clean water

BASIS OF PRODUCT DATA

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the declared data for this product may vary from country to country. Please consult the local Product Data Sheet for the exact product data.

ECOLOGY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our

current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

Sika Taiwan Ltd.

No. 1380, Sec. 3, Fu-Kwo Rd., Luchu Dist.
338009 Taoyuan City, Taiwan, R.O.C.
TEL: 03 352 8622 . FAX: 03 352 0470
sika@tw.sika.com . tw.sika.com

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